

## ABSTRACT

A visibility enhancement system for a CNC machine center that incorporates a windshield wiper assembly. The CNC machine center has a door with a window for viewing machining operations therein. The windshield wiper arm and its wiper blade are mounted on the inner surface of the window in the door. The windshield wiper assembly has structure on the outer surface of the door for reciprocally rotating the windshield wiper arm back and forth through a predetermined angle. The windshield wiper assembly has spring means for constantly pressing the wiper blade against the inner surface of the window. The windshield wiper arm has an adjustable length arm that allows different lengths of wiper blades to be used.